



The Thermo**flex** range is the result of 35 years of dedication to insulated glass.

SAVE energy with Lowest Conductivity Spacers - **0.135W/mK**

SAVE energy with lowest Psi values

SAVE energy with reduced overall window U-values

SAVE costs on the best futureproof window components

	Plastic window frame	Wood window frame
Double Glazing	0.030	0.029
Triple Glazing	0.029	0.027

www.thermoflexwarmedge.com





Thermoflex™

Warm Edge Spacer

For further information on specifying Thermoflex in various window types contact Thermoseal Group on: 0845 331 3950, International: +44 121 331 3950

THERMOFLEX - Thermal performance in various window types						
	DOUBLE GLAZING			TRIPLE GLAZING		
Spacer System	Aluminium	Stainless Steel	Thermoflex	Aluminium	Stainless Steel	Thermoflex
WOODEN WINDOWS:	Frame value: $U_f = 1.4 \text{ W/m}^2\text{K}$; Glass value: $U_g = 1.1 \text{ W/m}^2\text{K}$			Frame value: $U_f = 1.3 \text{ W/m}^2\text{K}$; Glass value: $U_g = 0.7 \text{ W/m}^2\text{K}$		
Psi value [W/mK]	0.082	0.053	0.029	0.089	0.054	0.027
Window, U_w 1-pane [W/m ² K]	1.40	1.32	1.26	1.10	1.02	0.95
Window, U_w 2-pane [W/m ² K]	1.52	1.41	1.32	1.26	1.13	1.03
Minimal surface temperature* [°C]	4.1	7.3	9.8	6.0	9.6	12.1
PVC WINDOWS:	Frame value: $U_f = 1.2 \text{ W/m}^2\text{K}$; Glass value: $U_g = 1.1 \text{ W/m}^2\text{K}$			Frame value: $U_f = 1.2 \text{ W/m}^2\text{K}$; Glass value: $U_g = 0.7 \text{ W/m}^2\text{K}$		
Psi value [W/mK]	0.076	0.051	0.031	0.078	0.050	0.029
Window, U_w 1-pane [W/m ² K]	1.32	1.26	1.21	1.05	0.98	0.93
Window, U_w 2-pane [W/m ² K]	1.42	1.33	1.25	1.19	1.08	1.01
Minimal surface temperature* [°C]	5.3	8.3	10.5	6.7	9.9	12.0
WOOD ALUMINIUM WINDOWS:	Frame value: $U_f = 1.4 \text{ W/m}^2\text{K}$; Glass value: $U_g = 1.1 \text{ W/m}^2\text{K}$			Frame value: $U_f = 1.4 \text{ W/m}^2\text{K}$; Glass value: $U_g = 0.7 \text{ W/m}^2\text{K}$		
Psi value [W/mK]	0.094	0.059	0.031	0.100	0.060	0.029
Window, U_w 1-pane [W/m ² K]	1.43	1.34	1.27	1.17	1.08	1.00
Window, U_w 2-pane [W/m ² K]	1.57	1.44	1.34	1.35	1.21	1.09
Minimal surface temperature* [°C]	2.2	6.1	8.9	4.4	8.6	11.4
ALUMINIUM WINDOWS:	Frame value: $U_f = 1.6 \text{ W/m}^2\text{K}$; Glass value: $U_g = 1.1 \text{ W/m}^2\text{K}$			Frame value: $U_f = 1.6 \text{ W/m}^2\text{K}$; Glass value: $U_g = 0.7 \text{ W/m}^2\text{K}$		
Psi value [W/mK]	0.110	0.068	0.034	0.120	0.064	0.028
Window, U_w 1-pane [W/m ² K]	1.54	1.44	1.36	1.30	1.17	1.08
Window, U_w 2-pane [W/m ² K]	1.72	1.56	1.44	1.53	1.32	1.19
Minimal surface temperature* [°C]	4.7	8.4	11.0	6.8	10.6	13.6

The equivalent heat conductivity was calculated as per the ift WA-17/1 guidelines. The representative Psi values were calculated under the conditions laid down in the ift WA-08/2 guidelines.

Psi value: linear heat throughput at edge of glass
[W/mK] as per EN ISO 10077-2:2012-06

* corresponds to conditions in DIN 4108-3

External temperature T_a : -10°C
Internal temperature T_i : +20°C

Geometry	Wood	PVC	Wood-Aluminium	Aluminium
Total Area: (1.23 x 1.48m) A_w in m ²	1.82	1.82	1.82	1.82
Frame width b_f in mm:	110	117	120	130
Frame area A_f : in m ² (1-pane/2-pane.)	0.548/0.686	0.579/0.725	0.593/0.742	0.637/0.796
Length of glass edge l_g : in m (1-pane/2-pane)	4.540/6.840	4.484/6.742	4.460/6.700	4.380/6.560



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